1. PRODUCT NAME
TEC® Skill Set™ Releasable Pressure Sensitive Adhesive

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800-832-9002 Customer Support
800-952-2368 Fax
tecskillset.com

3. DESCRIPTION
TEC Skill Set Releasable Pressure Sensitive Adhesive is a high quality, high strength, adhesive with excellent resistance to moisture and plasticizer migration. Can be used for installation of carpet tile and fiberglass backed sheet vinyl.

Key Benefits and Features
- For commercial and residential applications
- Double-bond method of installation (cushion to substrate)
- Environmentally Friendly: Solvent free formula

Packaging
1 gallon (3.78 L) plastic pail Product #71-3088-5021

Coverage
Determine recommended trowel size based on flooring type. Coverage will vary with the absorption of substrate and trowel size. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Flooring Type</th>
<th>Recommended Trowel Size</th>
<th>Approximate Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Porous substrate</td>
<td>1/8&quot; x 1/8&quot; x 1/8&quot;</td>
<td>162-180 sq. ft./gal.</td>
</tr>
<tr>
<td></td>
<td>(1.6 x 1.6 x 1.6 mm)</td>
<td>(4.4-4.4 m²/L)</td>
</tr>
<tr>
<td>Non-porous substrate</td>
<td>3/32&quot; x 3/32&quot; x 1/16&quot;</td>
<td>220-260 sq. ft./gal.</td>
</tr>
<tr>
<td></td>
<td>(0.8 x 0.8 x 1.6 mm)</td>
<td>(5.3-6.2 m²/L)</td>
</tr>
<tr>
<td>Brush or rolled</td>
<td></td>
<td>225-260 sq. ft./gal.</td>
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<tr>
<td></td>
<td></td>
<td>(5.5-6.2 m²/L)</td>
</tr>
</tbody>
</table>

Suitable Substrates
- Concrete
- Marble
- Terrazzo
- Metal
- Plywood - APA standard underlayment grade or better
- Multiply underlayment
- Fiber-cement underlayment
- Latex portland cement based underlayment
- Existing single layer non-cushioned resilient flooring (well bonded, smooth, wax-free)
- Radiant heated subfloors [surface temp does not exceed 85°F (29°C)]

Storage
Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles. If frozen, slowly bring to room temperature and stir before using.

Shelf Life
Maximum of 18 months from date of manufacture in unopened container.

Limitations
Do not use where hydrostatic pressure, excessive moisture vapor emissions, or alkali is present. New concrete should be allowed to cure a minimum of 60-90 days prior to installation. Do not use when temperature is below 60°F (15°C). Not recommended for installation over cushion-backed or unprepared embossed sheetgoods, lauan or unprimed gypsum. Restrict heavy foot traffic or rolling loads for at least 24 hours. Do not expose to water from cleaning or other sources for a minimum of 30 days. Do not reuse container. Dispose of container and adhesive residue in accordance with federal, state and local waste disposal regulations. DO NOT flush adhesive down drains.

Do not use for exterior or marine applications.

Cautions
FIRST AID MEASURES: In all cases, seek medical attention if symptoms develop or persist. EYES: Flush with water for 20 minutes. SKIN: Wash with soap and water. IF VAPORS INHALED: Remove to fresh air. IF SWALLOWED: Do not induce vomiting. WARNING! This product contains chemicals known to the State of California to cause cancer, birth defects or reproductive harm. KEEP OUT OF REACH OF CHILDREN. For Medical Emergency Information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC Skill Set brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA
Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>TEC Skill Set Releasable Pressure Sensitive Adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Paste</td>
</tr>
<tr>
<td>Color</td>
<td>Off-white</td>
</tr>
<tr>
<td>Odor</td>
<td>Nil</td>
</tr>
<tr>
<td>Working Time</td>
<td>1-24 hours at 75°F/50% RH</td>
</tr>
<tr>
<td>Final Cure</td>
<td>24-48 hours</td>
</tr>
<tr>
<td>VOC/Liter of Material</td>
<td>0 grams</td>
</tr>
</tbody>
</table>

5. INSTALLATION INSTRUCTIONS
Surface Preparation
For best results, flooring material, room and adhesive should be kept at a minimum of 70°F for 48 hours before and 24 hours after installation. Remove all wax, grease, oil, paint, dust, curing compounds, adhesive residue and other surface contaminants. Plywood should be installed according to American Plywood Association guidelines. Plywood subfloor surfaces should be well nailed at all edges and through center. Raised edges should be sanded smooth. Fill cracks and depressions in floor with a high quality latex portland cement patching compound. Sand smooth and vacuum to remove dust.

IMPORTANT: Sanding releases dust harmful to lungs. Use appropriate respiratory protection to avoid breathing dust. On hardwood and wood parquet floors, the installation of plywood or fiber-cement underlayment is required.
All concrete substrates must be tested for moisture and pH prior to flooring installation. The industry standard methods for testing moisture are ASTM F 2170 (RH) or ASTM F 1869 (Calcium Chloride-MVER). Consult floor covering manufacturer for acceptable RH or MVER. Test for pH in accordance with ASTM F 710. Range of 7-9 is required.

Application

IMPORTANT: Refer to flooring manufacturer’s installation guidelines for proper application instructions, including trowel size and approximate coverage. Lack of adhesive due to improper trowel size can contribute to bond failure / inadequate bond.

Apply adhesive and allow to dry to a clear, transparent film - normally 1 to 2 hours before applying floor covering. However, tiles may be installed up to 24 hours after adhesive becomes dry. Drying time will vary depending upon the temperature, humidity and porosity of substrate. To ensure releasable properties, adhesive film should dry clear prior to installation. If a permanent, non releasable bond is desired, place carpet, pad or sheet vinyl into adhesive while it is still wet (before the color change). Keep the adhesive film free of dust and dirt. Light foot traffic acceptable immediately after installation. Avoid heavy foot traffic or rolling loads for 24 hours.

Open Time

TEC Skill Set Releasable Pressure Sensitive Adhesive has an approximate working time of 1-24 hours, depending on trowel size, floor porosity, temperature and humidity.

Clean-up

Remove wet adhesive with a water dampened cloth. Dried adhesive can be removed with acetone.

6. WARRANTY

For details about our limited warranties, see your sales associate or tecskillset.com.

7. TECHNICAL SERVICES

Technical assistance

Information is available by calling the Technical Service Helpline.

Toll Free: 800-832-9023
Fax: 630-952-1235

Technical and safety literature

To acquire technical and safety literature, please visit our website at tecskillset.com.